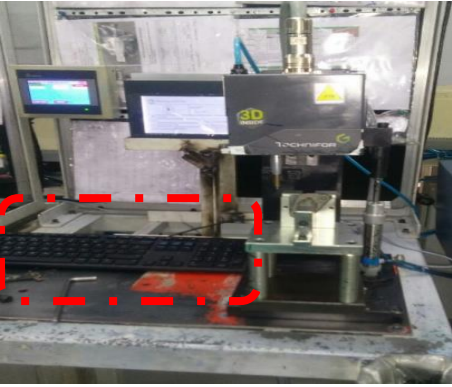

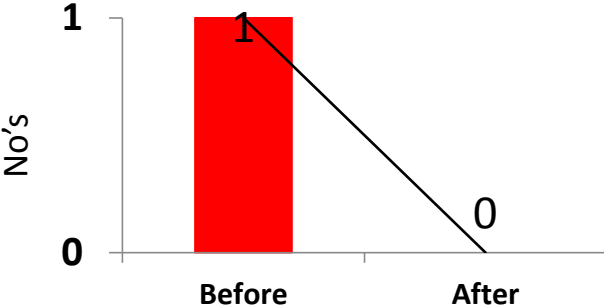


TPM CIRCLE NO :- TPM CIRCLE NAME :		ACTIVITY HST		KK 14	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		Plant : P14		DEPT : Maintenance	LOSS NO./STEP 14	RESULT AREA C	Q	P	P, C	S	M, D	
CELL :- Assy shop	CELL NAME : A467	M/C STAGE: Engraving machine		OPERATION: Date marking								
KAIZEN THEME : To eliminate customer complaint		KAIZEN IDEA : Poka yoke						BENCHMARK: 01 no's				
PROBLEM PRESENT STATUS : Non release part moving to customer		COUNTERMEASURE: Provided a height sensor & External control has done in place of key pad for the purpose of interlocking with the sensor detection. Keypad is using only for setting purpose						TARGET: 00 no's				
WHY-WHY ANALYSIS: Why1:- Non release part moving to customer Why2:- Skipped from process Why3 :- no arresting method Why4 :- No Pokayoke		BEFORE 		AFTER 		BENEFITS:- 1. CC eliminated 2. Operator fatigue reduced		KAIZEN SUSTAINANCE WHAT TO DO:- Poka yoke audit				
ROOT CAUSE No Pokayoke		RESULTS: Customer complaint has eliminated		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
REGISTRATION NO.: ---				SR. No ---	CELL/ PRODUCT ---	TDC ---	RESP. ---	STATUS ---				
DATE: ---				SR. No ---	CELL/ PRODUCT ---	TDC ---	RESP. ---	STATUS ---				
REGISTERED BY: Mr.Subramani				HD SCOPE INFORMATION IN OTHER PLANT								
MANGERS SIGN: Mr. Dinesha M				SR. No ---	Plant ---	WHEN ---	WHOM ---	STATUS ---				